

info split R

Wednesday, 5/31/2006 7:31:07 AM
Kim Johnston

Process Sheet



Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SUPPORT (412 AFT)
Job Number	: 27266 <i>B-2</i>		
Estimate Number	: 11060		
P.O. Number	: <i>N/A</i>	Part Number	: D28961
This Issue	: 5/31/2006 S.O. No. : <i>N/A</i>	Drawing Number	: D2896 REV A4
Print Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : MACHINED PARTS	Drawing Revision	: A4
Previous Run	: 26683	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 6/10/2006
Checked & Approved By	: <i>[Signature] 06.05.31</i>	Qty:	<i>15</i> Um: Each
Comment	: Est: B 02.026 Reformat; Added P/O; Added mask hole KJ		

Additional Product

Job Number: 

Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING
Issue P/O: *1381* *C206106101*
Description: D6104-011
Material: 17-4 PH SS (AMS 5643 OR AISI 630) as per Dwg D6104
Material release note required.
Blank size makes (2) D2896-1

2.0	D6104011	17-4 SS Roundbar 6.50"OD
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 15.0000 Each(s)
Support *QC6 B6 66 07.17 15*

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Receive & Inspect for Transit Damage
Ensure Material Release Note is attached

4.0	MORI SEIKI	MORI SEIKI CNC LATHE LARGE
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PG *Issue P.O. 2068*  *C206109113* *15*

Comment: MORI SEIKI CNC LATHE LARGE
Turn blank for Haas as per Form FA167 *turn per DSK020*

5.0	QC1	INSPECT ALL DIM TO DIM SHEET
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RGs *Receive + Inspect* 

Comment: INSPECT ALL DIM TO DIM SHEET
5th Inspect level 5 *06/10/06* *14*

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Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

BAND SAW

BAND SAW



Comment: BAND SAW

Machine as per Folio FA167
Tumble & Deburr

7.0

QC1

INSPECT ALL DIM TO DIM SHEET



Comment: INSPECT ALL DIM TO DIM SHEET

8.0

QC8

SECOND CHECK



Comment: SECOND CHECK

9.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Mask Ø0.625" hole prior to paint

10.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3

11.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

13.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Jcb Completion

